# Is There A Need For Recombinant Collagenase In Islet Isolation?

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• Which enzymatic characteristics are essential for a good isolation?

Dissociation efficacy of Collagenase Class I and Class II (rat pancreas):

II+I >> II > I > Neutral Protease >> no enzyme

(Vos-Scheperkeuter et al. (1997) Cell Transplant. 6, 403-412)

Presence of 125 kD band in Collagenase P as indicator for efficient lot (pig)

(Chen et al. (2001) Cell Transplant. **10**, 709-716)

Ratio II/I = 0.7 to 1.0 optimal with respect to yield, viability, function (rat islets)

(Brandhorst et al. (2005) Transplant Proc. **37**(1), 215-6)

Dosage of Neutral Protease NB (human)

(Brandhorst et al. (2005) Transplant Proc. **37**(1), 241-2)





• Recombinant collagenase (Class I + Class II)

Recombinant class I combined with "native" class II result in similar yield and digestion time as native class I and II

(Wolters et al. (1995) Diabetes **44**, 227-233)

Isolation results with respect to yield, viability and function comparable to Liberase HI

(Brandhorst et al. (2003) Diabetes 52, 1143-1146)

Additional protease is essential

Neutral Protease (Clostridium histolyticum)

Thermolysin (Bacillus thermoproteolyticus)

Dispase (Bacillus polymyxa)





#### Islet Isolation Results with Collagenase NE 1 and Neutral Protease NB

Human Islet Isolation Results:
Comparison Collagenase NB 1 / Neutral Protease NB and Liberase

	Collagenase NB 1 / Neutral Protease NB	Liberase	P value
IEQ (10 <sup>3</sup> )	$354.4 \pm 65$	271.9 ± 147	0.08
IEQ/g pancreas (10 <sup>3</sup> )	$4.02 \pm 1.20$	$2.36 \pm 1.35$	<0.05
IEQ/Islet number ratio	$0.83 \pm 0.2$	0.51 ± 0.1	<0.01
Purity (%)	62 ± 6	$53\pm8$	<0.05
Tissue volume (ml)	$3.8\pm1.6$	$4.2 \pm 2.1$	0.3
Islet Viability (%)	96 ± 1	94 ± 2	0.1
Stimulation Index	$4.3\pm1.5$	$3.8 \pm 3.2$	0.3
Apoptosis after 12h culture	$1.25\pm0.03$	$7.25 \pm 1.23$	<0.05

Bucher, P., Berney, T. et al. (2005) Transplantation 79(1), 91-97.





➤ In principle, recombinant and non-recombinant collagenase/protease give good isolation results

Problems: Lot-to-lot consistency and stability have to be assured

**Question:** How can these problems be solved?





- **Different approaches:** 
  - Recombinant enzyme production
  - Non-recombinant enzyme production according to GMP





#### **GMP** compliance / documentation

- Production compliant to international GMP guidelines
  - > Highly reproducible batches
  - Validation of production process
  - Complete production documentation available (Traceability)
  - Dedicated production facility (no cross contamination possible)
  - Qualified personnel
  - Validated and calibrated equipment
  - Stability Study (compliant to ICH guidelines Q1A for drug substances)

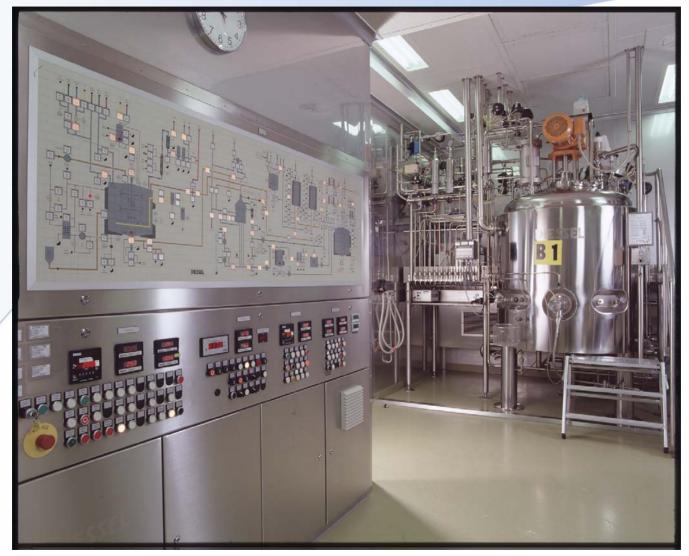
#### Safety issues

- > Test for Abnormal Toxicity according to Pharm. Eur.
- Virus validation studies
- > Certificate of Suitability (CoS-TSE) from European Authorities EDQM for fermentation ingredients
- Filing of Drug Master File (US), PTA (FR)





#### Production of Collagenase N: Fermentation







#### Production of Collagenase NB: Chromatography System

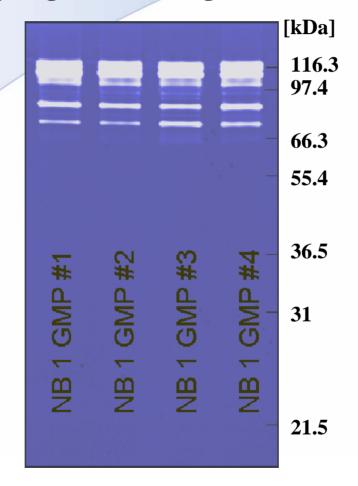






### Lot-to-lot consistency: Collagenase NB 1 GMP Grade

Gelatin Zymogram of Collagenase NB 1 GMP Grade

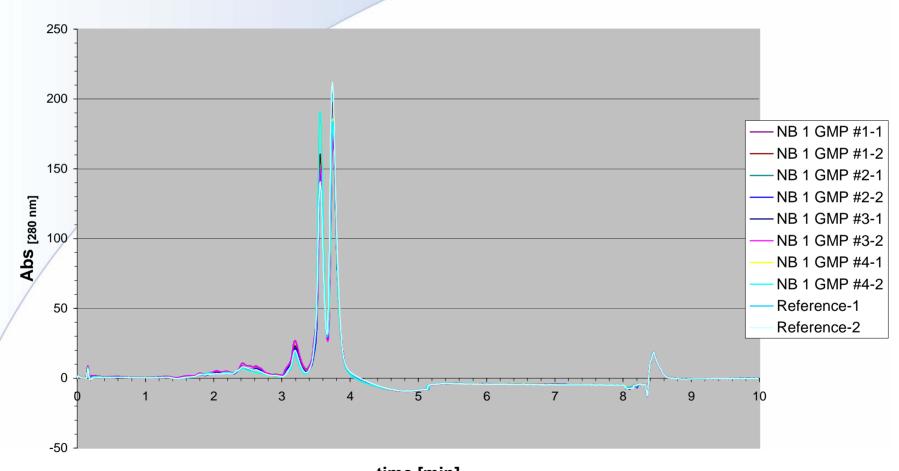






# Lot-to-lot consistency: Collagenase NB 1 GMP Grade

**RP-HPLC of Collagenase NB 1 GMP Grade** 



### Stability Data of Collagenase NB 1 GMP Grade and Neutral Protease NB GMP Grade

• Stability study according to ICH guidelines (Int. Conference on Harmonisation)

Preliminary results after 18 months for lyophilized enzymes in glass vials:

	Storage temperature	Storage duration
Collagenase NB 1	+5 °C	18 months
Neutral Protease NB	-25 $^{\circ}$ C and -85 $^{\circ}$ C	18 months
	+5 °C	6 months

Final results after 12 months for solubilized enzymes in PE cups:

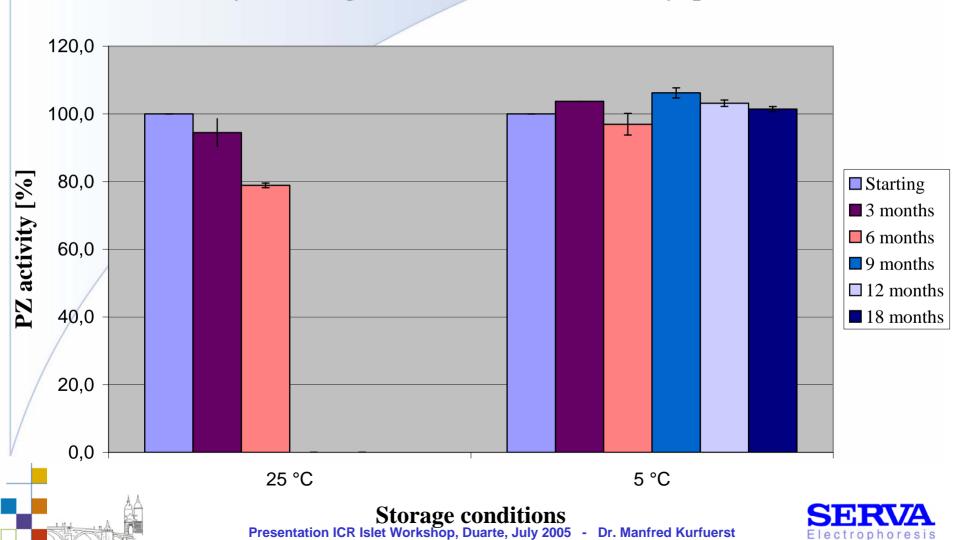
	Storage temperature	Storage duration
Collagenase NB 1	-25 $^{\circ}$ C and -85 $^{\circ}$ C	12 months
	50 Pz U/mL in Tris	
Neutral Protease NB	-25 °C and -85 °C	12 months
	10 mg/mL in water	





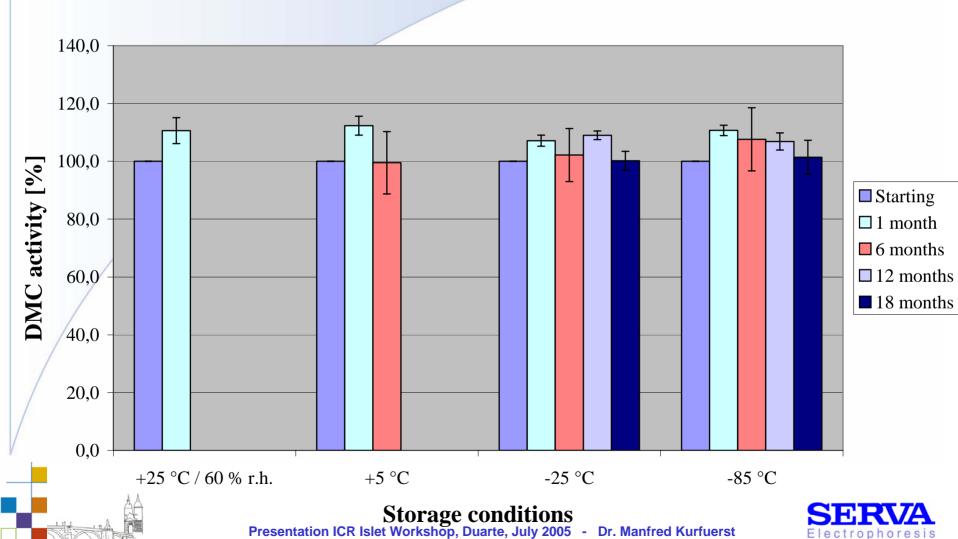
# Stability Data: Collagenase NB 1 GMP Grade

Stability of Collagenase NB 1 GMP Grade (Lyophilisate)



# Stability Data: Neutral Protease NB GMP Grade

**Stability of Neutral Protease NB GMP Grade (Lyophilisate)** 



#### Summary

- Collagenase NB 1/Neutral Protease NB, Liberase HI and recombinant collagenase show comparable efficacy in islet isolation
- Recombinant enzyme production for islet isolation:

Three enzymes have to be produced separately (collagenase class I, collagenase class II, neutral protease) in complex expression systems.

- Lot-to-lot consistency is difficult to achieve
- GMP compliant production only for Collagenase NB 1/Neutral Protease NB:
  - Highly reproducible lots
  - Stability data available
  - Safe product
  - Fulfills all requirements of the authorities



